

# PCS10 Adjustable Low Pressure Switches

## Features

- 1 million mechanical life and high reliability
- Short action time and high sensitivity
- High pressure resistance and high safety
- With metal shell design, the switch is more resistant to vibration and external impact
- Pressure value can be adjusted
- More shell types/pressure range/thread types/diaphragm types can be selected, which is suitable for more use occasions and has high adaptability

## Applications

- Construction machinery, such as excavators
- Forklift truck (oil burning type with hydraulic system)
- Hydraulic system, such as hydraulic lubrication pump and hydraulic pump station

### Notes:

- 1 During the measurement, the probe should be in the thermal equilibrium with the measured medium.
- 2 The insertion depth should be reasonable.
- 3 Please read the Instruction Manual of the product carefully before installation and check the relevant information of the product.
- 4 Strictly follow the wiring method for wiring, otherwise it may cause product damage or other potential faults.



## Product overview

In the industrial and automotive fields, a certain pressure value is usually set for the equipment when the pressure reaches this value, the system will send an electronic signal to start the mechanical equipment which triggers a warning (such as a leak of equipment, an alarm, etc.). this is the plunger type pressure switch. The max pressure can not be exceeded to 600 bar.

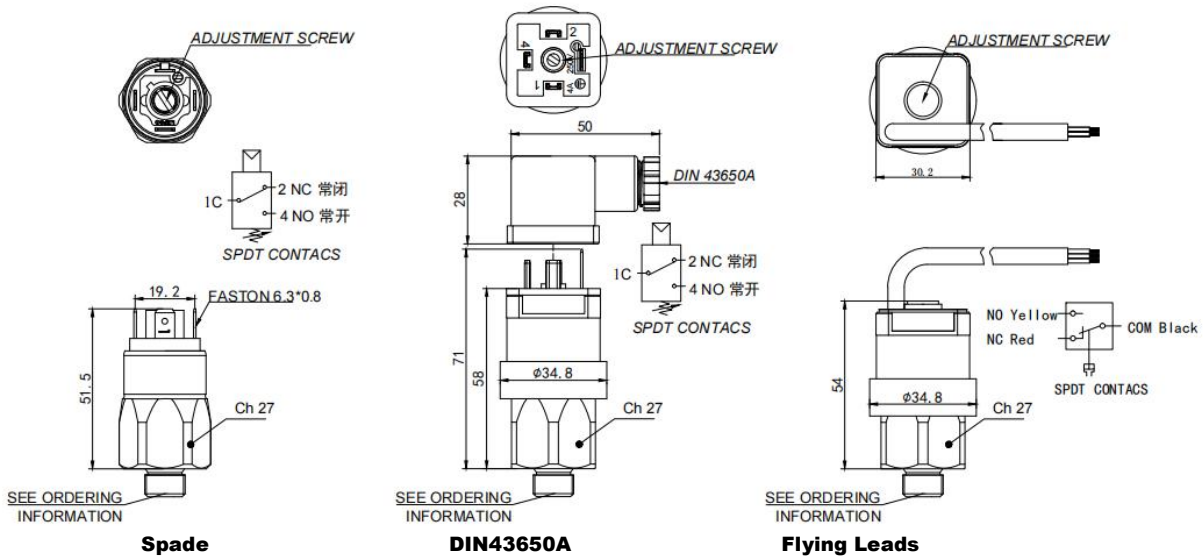
### Notes:

- 1 Do not misuse documentation.
- 2 The information presented in this product sheet is for reference only. Do not use this document as a product installation guide.
- 3 Complete installation, operation, and maintenance information is provided in the instructions of the product.
- 4 Misuse of the product may cause danger or personal injury.

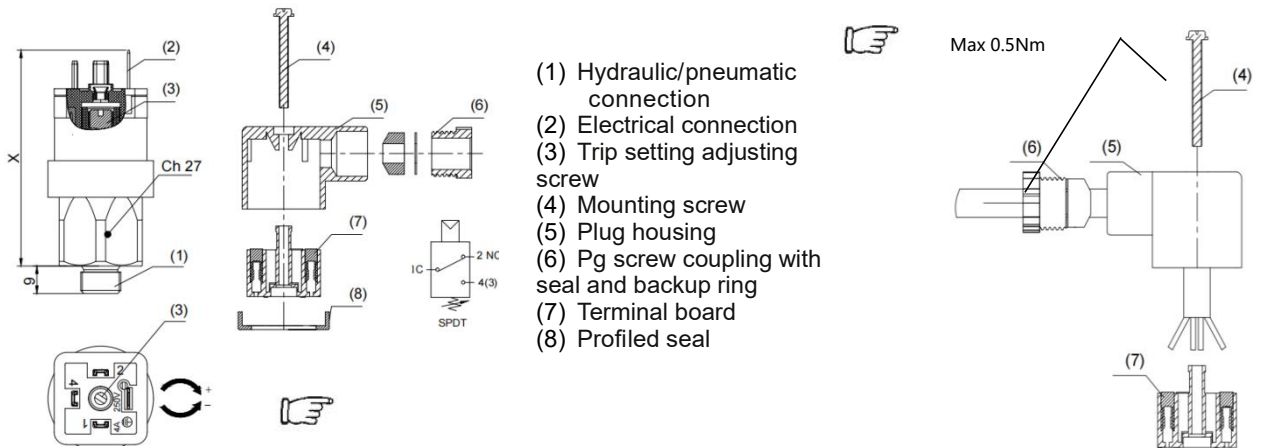
## Performance Parameters

Model	Adjustment Range		Avg. Differential	
	PSI	Bar	PSI	Bar
1	5-20	0.3 - 1.5	2 - 5	0.13 -0.4
2	14.5-72.5	1.0-5.0	3-7	0.2-0.7
3	14.5-145	1.0- 10	3 - 14.5	0.2 -1.0
4	72.5-290	5 -20	7 - 29	0.7 -2
5	200-725	15-50	22-72	1.5-5
Electrical	Standard:4A,125V/250VAC 4A,12/42VDC Gold contacts may be required for less than12 VDC and 20 milliamps			
Wetted material	Diaphragm: Buna-N (standard) (optional EPDM,FKM, VITON® HNBR) Housing: Brass Zinc-plated steel, 304 Stainless steel,316L Stainless steel			
Protection	Exposed Terminals -IP00 DIN 43650A-IP65 Flying Leads, M12, Deutsch Integral - IP67			
Repeatability	± 2% of full set point range at 21°C Ambient Temperature			
Switch type	Snap Action			
Mechanical life	1,000,000 cycles			
Temperature range	BUNA-N: -30°C~110°C EPDM: -40-130°C FKM: -10-120°C VITON®: -40-130°C HNBR: -40°C~130°C			
Maximum Overload pressure	580PSI(40Bar) Brass 2175PSI(150Bar)			
Weight	0.14 kg			

## Drawing



## Ordering Information



### Electrical:

1. Remove the fastening screws (4) from the head end Terminal board (7)
2. Connect the cable (max . lead cross-section 1,5 mm (2) to the screw terminals provided
3. Reinstall the terminal board (7) in the plug housing (5) . Install the fastening screw (4) . Install the connect or the pressure switch and tighten the fastening screw (4).

## Appendix 1: Definitions and Terms

### DEFINITIONS AND TERMINOLOGY

**ACCURACY, (REPEATABILITY)** - Accuracy is the maximum allowable set point deviation of a single pressure or temperature switch under one given set of environmental and operational conditions.

**ACTUATION AND DEACTUATION POINT** - The actuation point (sometimes called set point) is the exact point at which the electrical circuit controlled by the switching element is opened (or closed) on increasing pressure or temperature. The deactuation point is the opposite at which the electrical circuit is closed (or opened) on decreasing pressure or temperature.

**DEAD BAND** - The dead band sometimes referred to as “differential” or “hysteresis” is the change in pressure between actuation and deactuation set points.

**PRESSURE SWITCH** - An instrument that upon the increase or decrease of a pressure or vacuum, opens or closes one or more electrical switching element at a predetermined actuation point (setting).

**PRESSURE SENSING ELEMENT** - That portion of pressure switch that is in contact with and moves as a result of a change in pressure of the medium. The most common type of pressure sensing elements are diaphragms, accordion bellows, bourdon tubes, and pistons.

**SINGLE POLE DOUBLE THROW (SPDT) SWITCHING ELEMENT** - A SPDT switching element has one normally open, one normally closed and one common terminal. Three terminals mean that the switch can be wired with the circuit either normally open (N/O) or normally closed (N/C).

**NORMALLY CLOSED SWITCHING ELEMENT (NC)** - Is one in which the terminals are wired so that current can flow through the switching element until pressure is applied to open the electrical circuit.

**NORMALLY OPEN SWITCHING ELEMENT (NO)** - Is one in which the terminals are wired so that no current can flow through the switching element until the pressure is applied to close the electrical circuit.

**PRESSURE, PROOF** - Proof Pressure is the maximum pressure which can be applied to any switch without causing permanent degradation.

### Circuit Definitions

#### Form A - SPST - NO

Single Pole - Single Throw Normally Open

#### Form B - SPST - NC

Single Pole - Single Throw Normally Closed

#### Form C - SPDT

Single Pole - Double Throw

### Standard Electrical Circuit

Wire Color	DIN 43650 Number	Circuit
Black	1	Common
Green	2	N. Closed
Red	3	N. Open

Wotian Pressure Switches are sealed, vibration resistant and ruggedly built to provide a reliable protection for automatic control of equipment and processes. They are designed for direct or remote mounting and offer a quality product at a competitive price.

**Microswitch** - Each Wotian pressure switch contains a precision, snap-action micro switch which meets or exceeds industrial standards for reliability; electrical capacity and long life.

The snap action micro switch meets underwriters and CSA specifications for 4 amp rating dependent upon specification type - consult factory for additional data.

**Setting** - The set point of each switch is preset at the factory as follows:

- Field adjustable series - bottom of range
- Factory set series - at the desired set point

The switches can be ordered for operation with either rising or falling temperature, vacuum or pressure. Reset of the micro switch is automatic and depends upon the dead band or differential of the particular model.

**Switch Protection** - Standard switches offer excellent protection and long life in most applications. They are also sealed for weather proof protection. The corrosion-resistant materials in the wetted areas and the standard nitrile diaphragm are suitable for most media. Where required the switches are available with VITON®, FKM, EPDM or Low Temperature Nitrile diaphragms and, in some cases, optional steel, brass or stainless steel housings and wetted areas.

**Mechanism** - Where the pressure switch is subject to higher pressure, either dynamic or static, of over 700 psi, the diaphragm operating mechanism includes an O-ring cushion which absorbs the slight operation motion required while preventing extrusion of the diaphragm material into the piston-to-cylinder clearance.

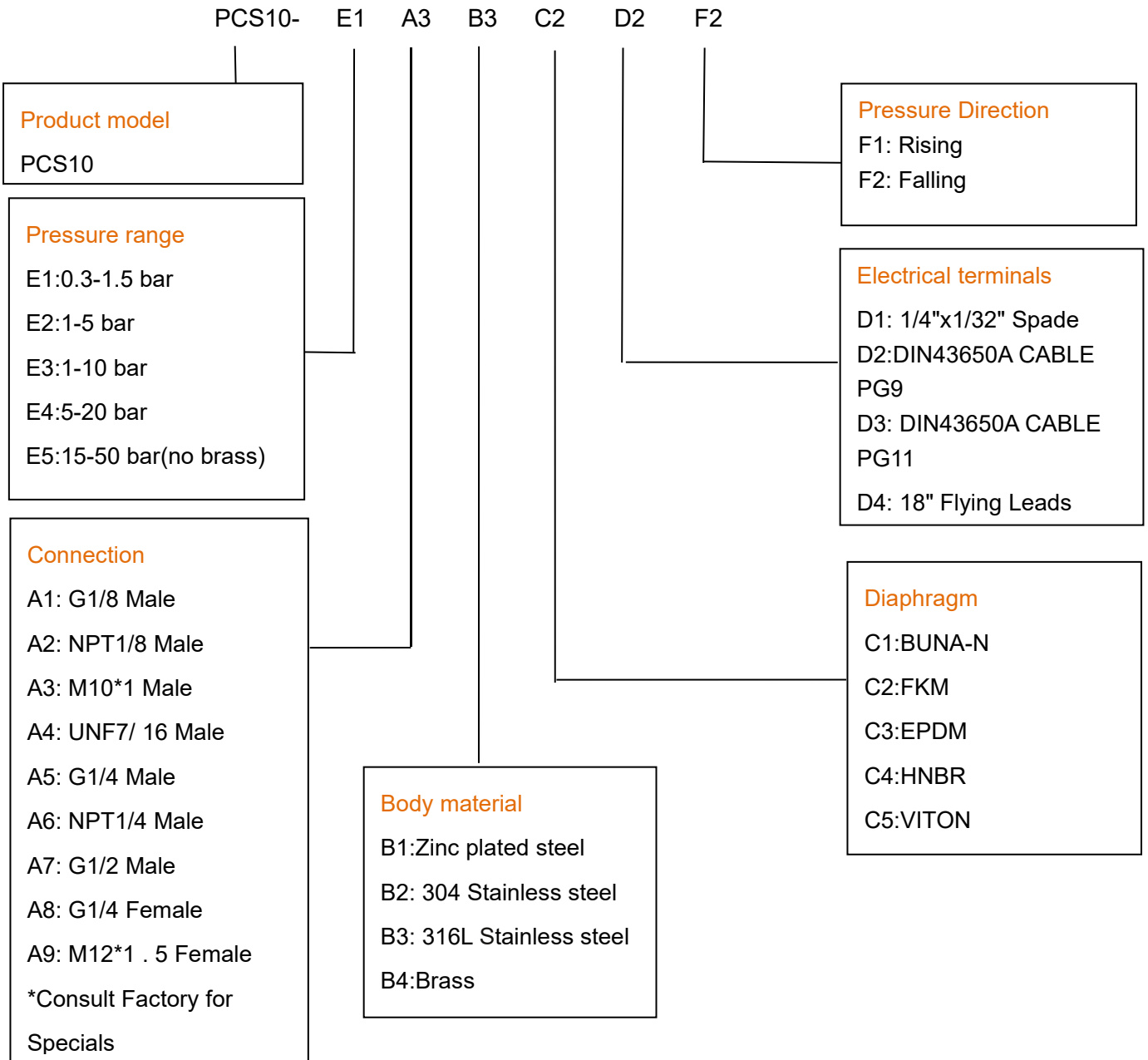
**Gold Contacts** - May be required for applications where less than 12VDC and 20 Milliamps.

## Appendix 2: Material Compatibility

Media	Buna	EPDM	Viton
Acetic Acid		*	
Acetone		*	
Acetylene	*		
Air	*		
Alcohols	*		
Alkalies (Weak)	*		
Alkalies (Strong)		*	
Ammonia(Anhydrous)	*		
Ammonia(Hydroxide)		*	
Asphalt			*
Automotive Oils	*		
Beer	*		
Benzene			*
Boric Acid	*		
Brake Fluid		*	
Bunker Oil	*		
Butane	*		
Butyl Cellosolve		*	
Carbon Dioxide	*		
Carbon Monoxide	*		
Cellube		*	
Chlorobenzene			*
Citric Acid	*		
Coke Oven Gas			*
Coolant	*		
Diesel Fuels	*		
Di-Ester Lube (MIL-L-7808)			*
Dowtherm A&E		*	
Ethanol	*		
Ether		*	
Ethylene	*		
Ethylene Glycol	*		
Freon 11,12,112,114	*		
Freon 22		*	
Fyrquel		*	
Fuel Oil	*		
Gasoling	*		
Glycerin	*		
Helium	*		
Hexane	*		

Media	Buna	EPDM	Viton
Hydraulic Oil(PETBase)	*		
Hydrocarbons	*		
Hydrogen	*		
Hydrogen Sulphide		*	
Isopropanol		*	
JP-3-6	*		
Kerosene	*		
LPG	*		
Lube Oil(PET Base)	*		
Methanol	*		
MEK		*	
Mineral Oil	*		
Motor Oils	*		
Naptha		*	
Natural Gas	*		
Nitric Acid		*	
Nitrogen	*		
Cleum Spirits			*
Oxygen	*		
Ozone		*	
Crude Oil	*		
Phosphoric Acid			*
Propane	*		
Propanol	*		
Pydraul		*	
Shell Iris 902	*		
Silicone Greases	*		
Silicone Oils	*		
Skydrol 500 & 7000		*	
Soap Solutions	*		
Steam Below 320°F		*	
Stoddard Solvent	*		
Sulfuric Acid			*
Tolulene			*
Transmission Fluid	*		
Trisodium Phosphate	*		
Turpentine	*	*	
Water to 220°F (104°C)	*		
Water to 302°F (150°C)		*	

## How to order



### Example: PCS10 - E1A3B3C2D2F2

The product model is PCS10, E1: pressure range 0.3-1.5 bar, A3: connection M10\*1 Male, B3: 316L Stainless steel for body material, C2: FKM diaphragm, D2: DIN43650A CABLE PG9, F2: pressure direction Falling.

Baccara reserves the right to make any change in this publication without notice. The information provided is believed to be accurate and reliable as of this product sheet.

